

Work Order ID 50365



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July 13, 2009 12:11:06 PM

Item ID: D3118-3

Accept



Setup Start



Revision ID: C

Stop



Item Name: Sign Assembly

Start Date: 7/15/09 Start Qty: 5.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: CL09/07/14

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Set Up/ Run Hours

Draw Number

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Draw Nbr	Revision Nbr
D3118	Rev C

100



PURCHASING

0.00

CL09/07/14 (S)

Purchasing

Memo

0.00

Issue P/O: 10064 Seal as per dwg D3118 Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107 Material release note required Sign should be self luminous to min. brightness of 160 microlamberts

110



Receive & Inspect for Damage & Mat'l Certs

0.00

CL09/07/14 (S)

Purchasing

Memo

0.00

Packaging

Ensure Material Release Note is attached

120



QC6- Inspect dimensions to drawing

0.00

→ SORRY

(S) f

QC

Memo

0.00

Quality Control

Check dims to dwg and certification attached

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

• NOTE: Date & initial all entries

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Page 2

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Item Name: Sign Assembly

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Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**

130

Identify as per dwg & Stock Location: GS**Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

Packaging

Memo

0.00

9/9/10 5x SP

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/09/21 MF

MF 09-09-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

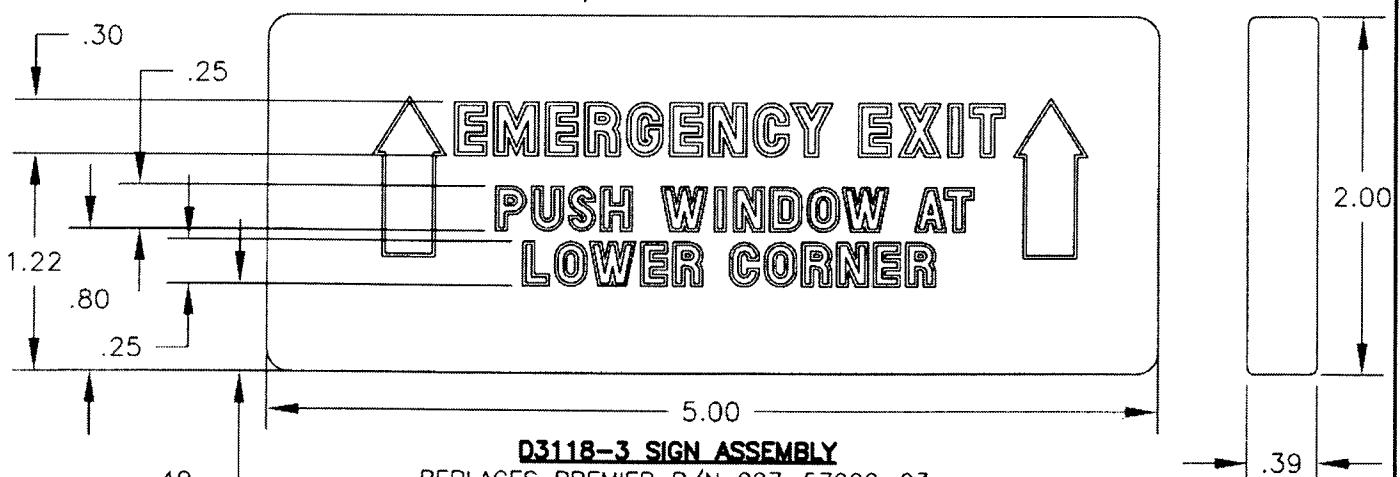
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\f\FORMS\Quality Assurance\approved QA\NCRWO RevE



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D3118	SHEET 1 OF 2
DATE	TITLE		SCALE
05.02.22	SIGN ASSEMBLY		1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	



NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

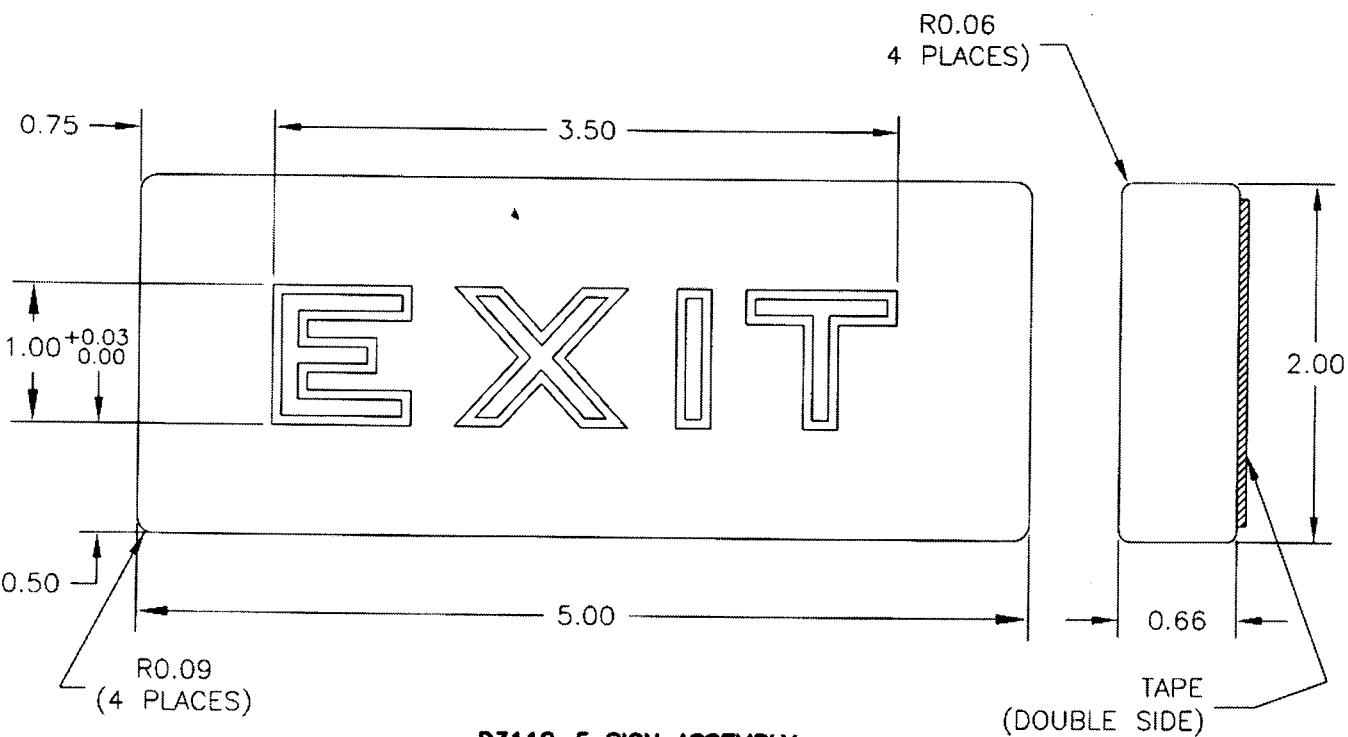
2009/07/14

W10, 50365.



DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>CH</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

05.03.05 *RF*



NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

50365

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31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO10064	SPL Order # : 57018-12155
PNR : AC14-22	S/N : AC9-2398-A09-2402
Customer PNR:	Qty. Shipped: .5

801n16

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.
- In addition, the above referenced Part Number conforms to the Drawing.
- In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: Anna Gillis
Q.C. Personnel



Date: Sept. 15, 2009



Self-Powered Lighting

Self-Powered Lighting, Inc.
31 Waterloo Avenue
P.O. Box 657
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Page Number: 1

Primary P.O.: PO10064

SSI ID #: 0010335

Order Date: 8/17/2009

Ship Date: 9/11/2009

PACK SLIP

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms		
57018-12155	FED EX GROUND	PLANT	Net 30 Days		
ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ	AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER 3.78ci BHT212-072-637-107 SERIAL NUMBERS: A09-2398-A09-2402	0.140	5.00	5	0

SHIP 9/11 OR B4

SHIP CUST FED EX GROUND ACT NUMBER 1517-9324-0

Check box if serial number(s) are the same, else fill in range Beg # _____ End # _____

8 01/09/16

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and
limitations specified in 49 CFR 173.424 for radioactive
material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 31bs 0

END USER INFO:

DART AEROSPACE LTD, 1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10064

Purchase Order Date 7/14/09
PO Print Date 7/14/09

Page Number 1 of 1

Order From :
SELF POWERED LIGHTING, INC.
31 WATERLOO AVENUE, PO BOX 657
BERWYN, PA 19312
US

VU-SEL001

FAXED
15/07/2011

Contact Name
Vendor Phone 484 595 9130
Vendor Fax 484 595 9135
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 6122-5207
Terms Net 30
Currency USD
FOB

REVISED

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	212-072-637-107	Sign Assembly	7/29/09 Yes	5.00 Each	FedEx Economy	\$312.4217 155.00	\$1,562.1

Special Inst: AS PER DWG D3118 REV. C
B50365
SELF POWERED LIGHTING P/N:
212-072-637-107
SIGN SHOULD BE SELF LUMINUS TO
MIN. BRIGHTNESS OF 160
MICROLAMBERTS

PO Total:

\$1,562.1

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 7/14/09